



SERVICE BULLETIN

ONLY FOR VOLVO DEALERS

RE:	PRODUCT
COOLING SYSTEM	P
120, 140	GROUP
	26
DATE	NO.
18.9.1972	19x

Replaces previous SB P - 26 - 19, of 6.7.1972.

Fan, part number 672703, for B20A, B20B and B20D

Tenifer-treated fans, part number 672703, have been introduced into our production.

Our routine service follow-up has shown that there is a certain risk of cracking in the old fan, which can lead to damage.

We have, therefore, decided to start a servicing campaign and, as an example of how you should contact customers in this matter, we attach a sample letter.

The new type of fan which is supplied by us is to replace the old one on vehicles within the following chassis numbers:

<u>Vehicle type</u>	<u>Chassis number, lowest and highest</u>
142	52900 - 282282
144	89800 - 294235
145	9200 - 124803
120	312500 -
220	70300 -

The fans are identified as follows:

- Untreated fan to be replaced. Fully painted in yellow.
- Treated fan introduced into production week 152. The fan is painted yellow except for the centre which has an unpainted area of \varnothing 65 mm (2.5"). This spot has the grey colour of the tenifer treatment.
- Treated fan from now on in production. It is painted orange with a grey spot in the centre as in point b.

Material can be ordered in the usual way from Service.

You are requested to scrap your existing stocks of old fans and in future install only the new fan. For more information, see Parts Bulletin, Group 21, No. 60.

Those fans that are replaced should be stored until scrapped by the inspector.

Flat rates for warranty work, Op. 26216 (0.2 hour) may be claimed for labour costs. Collective warranty forms are accepted. Refer to this SB on the warranty form.

The number of vehicles attended to should be reported each month to

AB VOLVO, CARS

Quality and Service

Dept. 52321

S-405 08 GOTHENBURG

Sweden

Text code 262 Reason code 01.

For VWCEDP (603-markets) text code 035 and reason code 01 apply and in the square printed "chassis number" on the collective claims, indicate 0000 35.

Replacements are to be carried out before 1.6.73. After this date no claims will be accepted.

NOTE. Do not forget to check stocked vehicles among the trade-in cars.